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Durch die Zentralstelle der Länder für Sicherheitstechnik (ZLS)  
akkreditierte Prüfstelle für Produkte im Sinne der EG-Richtlinie  
für Persönliche Schutzausrüstungen 89/686/EWG  
und des §9 Abs. 2 Gerätesicherheitsgesetz



Von der Internationalen Gemeinschaft für Forschung und  
Prüfung auf dem Gebiet der Textilökologie (Öko-Tex)  
zugelassenes Prüfinstitut im Rahmen der Zertifizierung  
nach Öko-Tex Standard 100



## UNTERSUCHUNGSBERICHT / TESTREPORT

**Order No. STFI:**  
Order No applicant :

**0001/07**

Date:  
Testing officer:

12 January 2007  
Beier/Mehnert

**Applicant:**  
Madeira Rudolf Schmidt KG  
Mr. Martin Lohe  
Zinkmattenstraße 38  
79108 Freiburg  
GERMANY

### Testing application:

of  
order receipt on  
sample receipt on

29. December 2006  
02 January 2007  
02 January 2007

**Test specimen:** Embroidery for heat and flame protective clothing

Marking by applicant:

Coding for test:

Embroidery made of spun yarn FIREFIGHTER 130dtex x 2, needle and lower thread 100% Nomex, applied on Nomex woven fabric, approx. 260 g/m<sup>2</sup> without embroidery backing

sample 0001-07

Sampling was carried out by applicant. In the testing department are no knowledge's about method of sampling.

**Test program:** Fabric tests for heat protective clothing

| Property   | Test method   |
|--|---|
| Limited flame spread<br>New and after 5 washing cycles | ISO 15025 method A, 10s surface ignition<br>EN ISO 6330:2000, method 2A+E |

**Test result:**

| Fabric property   | Dim.       | Test data                |                          |
|---|------------|--------------------------|--------------------------|
|   |            | NEW                      | AFTER WASHING            |
| Limited flame spread<br><br>further flaming to top or sides<br>hole formation<br>flaming, melting debris<br>afterflame time<br>afterglow time | s<br><br>s | no<br>no<br>no<br>0<br>0 | no<br>no<br>no<br>0<br>0 |

**Remarks:**

Under consideration of the technical details described under "marking", the test results show that the embroidery doesn't influence the burning behaviour of the main material. For such embroideries on materials identical with the tested samples no adverse effects of the burning behaviour can be expected.

The test results refer to the delivered specimen. The test values are average values, statistical information about the test data's exist in the testing department and can be viewed when required. This test report should not be published in parts.

Dr. Matthias Mägel  
Head of the testing department



Dipl.-Ing. Lore Mehnert  
Responsible testing officer